Product Information

Common features of Hytrel® thermoplastic polyester elastomer include mechanical and physical properties such as exceptional toughness and resilience, high resistance to creep, impact and flex fatigue, flexibility at low temperatures and good retention of properties at elevated temperatures. In addition, it resists many industrial chemicals, oils and solvents. Special grades include heat stabilised, flame retardant, food contact compliant, blow molding and extrusion grades. Concentrates offered include black pigments, UV protection additives, heat stabilisers,

Hytrel® thermoplastic polyester elastomer is plasticiser free.

The good melt stability of Hytrel® thermoplastic polyester elastomer normally enables the recycling of properly handled production waste. If recycling is not possible, DuPont recommends, as the preferred option, incineration with energy recovery (-24 kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Hytrel® thermoplastic polyester elastomer typically is used in demanding applications in the automotive, fluid power, electrical/electronic, consumer goods, appliance and power tool, sporting goods, furniture, industrial and off-road transportation/equipment industry.

Hytrel® G4774 is a medium modulus grade with nominal hardness of 47D. It contains discoloring stabilizer, It can be processed by many conventional thermoplastic processing techniques like injection molding and extrusion.

Typical applications:

Hose and tubing, wire and cable jackets, film and sheeting, profiles and moulded products. Not suited for light-colored finished products.

General information	Value	Unit	Test Standard
Resin Identification	TPC-ET	-	ISO 1043
Part Marking Code	TPC-ET	-	ISO 11469
Rheological properties	Value	Unit	Test Standard
Melt volume-flow rate	11	cm ³ /10min	ISO 1133
Temperature	230	°C	ISO 1133
Load	2.16	kg	ISO 1133
Melt mass-flow rate	11	g/10min	ISO 1133
Melt mass-flow rate, Temperature	230	°C	ISO 1133
Melt mass-flow rate, Load	2.16	kg	ISO 1133
Moulding shrinkage, parallel	1.5	%	ISO 294-4, 2577
Moulding shrinkage, normal	1.2	%	ISO 294-4, 2577
Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile Modulus	110	MPa	ISO 527-1/-2
Stress at 10% strain	7	MPa	ISO 527-1/-2
Stress at 50% strain	12	MPa	ISO 527-1/-2
Stress at break	17	MPa	ISO 527-1/-2
Strain at break	200	%	ISO 527-1/-2
Nominal strain at break	400	%	ISO 527-1/-2
Tear strength, parallel	100	kN/m	ISO 34-1
Tear strength, normal	90	kN/m	ISO 34-1
Abrasion resistance	33	mm³	ISO 4649
Shore D hardness, max	48	-	ISO 7619-1
Shore D hardness, 15s	43	-	ISO 7619-1
Mechanical properties	Value	Unit	Test Standard
Flexural Modulus	111	MPa	ISO 178
Shear Modulus	39	MPa	ISO 6721
Poisson's ratio	0.4	-	ISO 527-1/-2
Charpy impact strength			ISO 179/1eU
23°C	N	kJ/m²	
-30°C	N	kJ/m²	

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Charpy notched impact strength			ISO 179/1eA
23°C	N	kJ/m²	
-30°C	N	kJ/m²	
-40°C			
Tensile notched impact strength, 23°C		kJ/m²	ISO 8256/1
Brittleness temperature	-66	°C	ISO 974
Izod notched impact strength			ISO 180/1A
23°C	N	kJ/m²	150 1007 171
-40°C		kJ/m²	
P: Partial Break	11	K37111	
Thermal properties	Value	Unit	Test Standard
Melting temperature, 10°C/min	208	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	-45	°C	ISO 11357-1/-2
Temp. of deflection under load, 0.45 MPa	60	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h, 10N	165	°C	ISO 306
Coeff. of linear therm. expansion, parallel		E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal		E-6/K	ISO 11359-1/-2
• •			130 11339-17-2
Thermal conductivity of melt		W/(m K)	<u>-</u>
Spec. heat capacity of melt			-
Eff. thermal diffusivity	5.44E-8	m²/s	-
RTI, electrical			UL 746B
0.75mm	50	°C	
1.5mm	50	°C	
3mm	50	°C	
RTI, impact			UL 746B
0.75mm	50	°C	
1.5mm	50	°C	
		° C	
3mm	50	°C	
3mm RTI, strength	50	C	UL 746B
	50	°C	UL 746B
RTI, strength			UL 746B
RTI, strength 0.75mm 1.5mm	50 50	°C °C	UL 746B
RTI, strength 0.75mm 1.5mm 3mm	50 50 50	°C °C °C	
RTI, strength 0.75mm 1.5mm 3mm Flammability	50 50 50 Value	°C °C °C Unit	Test Standard
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn.	50 50 50 Value HB	°C °C °C Unit class	Test Standard IEC 60695-11-10
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested	50 50 50 Value HB 1.5	°C °C °C Unit	Test Standard IEC 60695-11-10 IEC 60695-11-10
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition	50 50 50 Value HB 1.5 yes	°C °C °C Unit class mm	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h	50 50 50 Value HB 1.5 yes HB	°C °C Unit class mm - class	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested	50 50 50 Value HB 1.5 yes HB	°C °C °C Unit class mm	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 IEC 60695-11-10
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition	50 50 50 Value HB 1.5 yes HB 3	°C °C Unit class mm - class mm	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 IEC 60695-11-10 UL 94
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm	50 50 50 Value HB 1.5 yes HB 3 yes 700	°C °C Unit class mm - class mm -	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-2-11-10
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Ignition Temperature, 2mm	50 50 50 Value HB 1.5 yes HB 3 yes 700 675	°C °C Unit class mm - class mm - class class class class class	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Ignition Temperature, 2mm Glow Wire Temperature, No Flame, 2mm	50 50 Value HB 1.5 yes HB 3 yes 700 675 650	°C °C Unit class mm - class mm -	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3 IEC 60335-1
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Ignition Temperature, 2mm Glow Wire Temperature, No Flame, 2mm Flammability, 3.0mm	50 50 Value HB 1.5 yes HB 3 yes 700 675 650 HB	°C °C Unit class mm - class mm - c class c	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3 IEC 60335-1 IEC 60695-11-10
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Ignition Temperature, 2mm Glow Wire Temperature, No Flame, 2mm Flammability, 3.0mm FMVSS Class	50 50 50 Value HB 1.5 yes HB 3 yes 700 675 650 HB	°C °C Unit class mm - class mm - class cla	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3 IEC 60335-1 IEC 60695-11-10 ISO 3795 (FMVSS 302)
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Flammability Index, 2mm Glow Wire Temperature, No Flame, 2mm Flammability, 3.0mm FMVSS Class Burning rate, Thickness 1 mm	50 50 Value HB 1.5 yes HB 3 yes 700 675 650 HB B	°C °C Unit class mm - class mm - c class mm - °C °C °C - mm/min	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3 IEC 60335-1 IEC 60695-11-10 ISO 3795 (FMVSS 302) ISO 3795 (FMVSS 302)
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Flammability Index, 2mm Glow Wire Temperature, No Flame, 2mm Flammability, 3.0mm FMVSS Class Burning rate, Thickness 1 mm Electrical properties	50 50 50 Value HB 1.5 yes HB 3 yes 700 675 650 HB B 33 Value	°C °C Unit class mm - class mm - class - class mm - °C °C °C - mm/min Unit	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3 IEC 60335-1 IEC 60695-11-10 ISO 3795 (FMVSS 302) ISO 3795 (FMVSS 302) Test Standard
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Flammability Index, 2mm Glow Wire Temperature, No Flame, 2mm Flammability, 3.0mm FMVSS Class Burning rate, Thickness 1 mm Electrical properties Relative permittivity, 1MHz	50 50 50 Value HB 1.5 yes HB 3 yes 700 675 650 HB B 33 Value 4.7	°C °C Class mm - class mm - class - class mm - °C °C °C - mm/min Unit -	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3 IEC 60335-1 IEC 60695-11-10 ISO 3795 (FMVSS 302) ISO 3795 (FMVSS 302) Test Standard IEC 60250
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Flammability Index, 2mm Glow Wire Ignition Temperature, 2mm Glow Wire Temperature, No Flame, 2mm Flammability, 3.0mm FMVSS Class Burning rate, Thickness 1 mm Electrical properties Relative permittivity, 1MHz Volume resistivity	50 50 50 Value HB 1.5 yes HB 3 yes 700 675 650 HB B 33 Value 4.7 1E12	°C °C Class mm - class mm - class - class mm - °C °C °C - mm/min Unit - Ohm*m	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3 IEC 60335-1 IEC 60695-11-10 ISO 3795 (FMVSS 302) ISO 3795 (FMVSS 302) Test Standard IEC 60250 IEC 60093
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Flammability Index, 2mm Glow Wire Ignition Temperature, 2mm Glow Wire Temperature, No Flame, 2mm Flammability, 3.0mm FMVSS Class Burning rate, Thickness 1 mm Electrical properties Relative permittivity, 1MHz Volume resistivity CTI, 23°C, 3.0mm	50 50 50 Value HB 1.5 yes HB 3 yes 700 675 650 HB B 33 Value 4.7 1E12 600	°C °C Class mm - class mm - class - class mm - °C °C °C mm/min Unit - Ohm*m PLC	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3 IEC 60335-1 IEC 60335-1 IEC 60695-11-10 ISO 3795 (FMVSS 302) ISO 3795 (FMVSS 302) Test Standard IEC 60250 IEC 60093 UL 746A
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Flammability Index, 2mm Glow Wire Ignition Temperature, 2mm Glow Wire Temperature, No Flame, 2mm Flammability, 3.0mm FMVSS Class Burning rate, Thickness 1 mm Electrical properties Relative permittivity, 1MHz Volume resistivity CTI, 23°C, 3.0mm Other properties	50 50 50 Value HB 1.5 yes HB 3 yes 700 675 650 HB B 33 Value 4.7 1E12 600 Value	°C °C Class mm - class mm - class - class mm - °C °C °C mm/min Unit - Ohm*m PLC Unit	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3 IEC 60335-1 IEC 60695-11-10 ISO 3795 (FMVSS 302) ISO 3795 (FMVSS 302) Test Standard IEC 60250 IEC 60093
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Flammability Index, 2mm Glow Wire Ignition Temperature, 2mm Glow Wire Temperature, No Flame, 2mm Flammability, 3.0mm FMVSS Class Burning rate, Thickness 1 mm Electrical properties Relative permittivity, 1MHz Volume resistivity CTI, 23°C, 3.0mm	50 50 50 Value HB 1.5 yes HB 3 yes 700 675 650 HB B 33 Value 4.7 1E12 600 Value	°C °C Class mm - class mm - class - class mm CC °C °C mm/min Unit - Ohm*m PLC Unit kg/m³	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3 IEC 60335-1 IEC 60335-1 IEC 60695-11-10 ISO 3795 (FMVSS 302) ISO 3795 (FMVSS 302) Test Standard IEC 60250 IEC 60093 UL 746A
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Flammability Index, 2mm Glow Wire Ignition Temperature, 2mm Glow Wire Temperature, No Flame, 2mm Flammability, 3.0mm FMVSS Class Burning rate, Thickness 1 mm Electrical properties Relative permittivity, 1MHz Volume resistivity CTI, 23°C, 3.0mm Other properties	50 50 50 Value HB 1.5 yes HB 3 yes 700 675 650 HB B 33 Value 4.7 1E12 600 Value	°C °C Class mm - class mm - class - class mm - °C °C °C mm/min Unit - Ohm*m PLC Unit	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3 IEC 60335-1 IEC 60335-1 IEC 60695-11-10 ISO 3795 (FMVSS 302) ISO 3795 (FMVSS 302) Test Standard IEC 60250 IEC 60093 UL 746A Test Standard
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Flammability Index, 2mm Glow Wire Ignition Temperature, 2mm Glow Wire Temperature, No Flame, 2mm Flammability, 3.0mm FMVSS Class Burning rate, Thickness 1 mm Electrical properties Relative permittivity, 1MHz Volume resistivity CTI, 23°C, 3.0mm Other properties Density	50 50 50 Value HB 1.5 yes HB 3 yes 700 675 650 HB B 33 Value 4.7 1E12 600 Value	°C °C °C Unit class mm - class mm - °C °C °C mm/min Unit - Ohm*m PLC Unit kg/m³ kg/m³	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3 IEC 60695-2-1/3 IEC 60335-1 IEC 60695-11-10 ISO 3795 (FMVSS 302) ISO 3795 (FMVSS 302) Test Standard IEC 60250 IEC 60093 UL 746A Test Standard ISO 1183
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Flammability Index, 2mm Glow Wire Ignition Temperature, 2mm Glow Wire Temperature, No Flame, 2mm Flammability, 3.0mm FMVSS Class Burning rate, Thickness 1 mm Electrical properties Relative permittivity, 1MHz Volume resistivity CTI, 23°C, 3.0mm Other properties Density Density of melt	50 50 50 Value HB 1.5 yes HB 3 yes 700 675 650 HB B 33 Value 4.7 1E12 600 Value 1190 1010 2.5	°C °C °C Unit class mm - class mm - °C °C °C mm/min Unit - Ohm*m PLC Unit kg/m³ kg/m³ %	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3 IEC 60335-1 IEC 60335-1 IEC 60695-11-10 ISO 3795 (FMVSS 302) ISO 3795 (FMVSS 302) Test Standard IEC 60250 IEC 60093 UL 746A Test Standard ISO 1183 - Sim. to ISO 62
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Ignition Temperature, 2mm Glow Wire Temperature, No Flame, 2mm Flammability, 3.0mm FMVSS Class Burning rate, Thickness 1 mm Electrical properties Relative permittivity, 1MHz Volume resistivity CTI, 23°C, 3.0mm Other properties Density Density of melt Water Absorption, Immersion 24h VDA Properties	50 50 50 Value HB 1.5 yes HB 3 yes 700 675 650 HB B 33 Value 4.7 1E12 600 Value 1190 1010 2.5 Value	°C °C °C Unit class mm - class mm - °C °C °C mm/min Unit - Ohm*m PLC Unit kg/m³ kg/m³ % Unit	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3 IEC 60695-2-1/3 IEC 60335-1 IEC 60695-11-10 ISO 3795 (FMVSS 302) ISO 3795 (FMVSS 302) Test Standard IEC 60250 IEC 60093 UL 746A Test Standard ISO 1183 - Sim. to ISO 62 Test Standard
RTI, strength 0.75mm 1.5mm 3mm Flammability Burning Behav. at 1.5mm nom. thickn. Thickness tested UL recognition Burning Behav. at thickness h Thickness tested UL recognition Glow Wire Flammability Index, 2mm Glow Wire Flammability Index, 2mm Glow Wire Ignition Temperature, 2mm Glow Wire Temperature, No Flame, 2mm Flammability, 3.0mm FMVSS Class Burning rate, Thickness 1 mm Electrical properties Relative permittivity, 1MHz Volume resistivity CTI, 23°C, 3.0mm Other properties Density Density of melt Water Absorption, Immersion 24h	50 50 50 Value HB 1.5 yes HB 3 yes 700 675 650 HB B 33 Value 4.7 1E12 600 Value 1190 1010 2.5 Value	°C °C °C Unit class mm - class mm - °C °C °C mm/min Unit - Ohm*m PLC Unit kg/m³ kg/m³ %	Test Standard IEC 60695-11-10 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-11-10 UL 94 IEC 60695-2-1/2 IEC 60695-2-1/3 IEC 60335-1 IEC 60335-1 IEC 60695-11-10 ISO 3795 (FMVSS 302) ISO 3795 (FMVSS 302) Test Standard IEC 60250 IEC 60093 UL 746A Test Standard ISO 1183 - Sim. to ISO 62

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Injection		Value	Unit	Test Standard
Drying Recommended		yes	-	-
Drying Temperature		100	°C	-
Drying Time, Dehumidified Dryer		2 - 3	h	-
Processing Moisture Content		≤0.08	%	-
Melt Temperature Optimum		240	°C	-
Min. melt temperature		235	°C	-
Max. melt temperature		260	°C	-
Mold Temperature Optimum		45	°C	-
Min. mould temperature		45	°C	-
Max. mould temperature		55	°C	-
Extrusion		Value	Unit	Test Standard
Processing Moisture Content		≤0.06	%	-
Melt Temperature Optimum		230	°C	-
Characteristics				
	 Injection Moulding 	• She	eet Extrusion	Thermoforming
Processing	Film Extrusion	• Oth	ner Extrusion	-

haracteristics				
Drocossing	Injection MouldingFilm Extrusion	Sheet Extrusion Other Extrusion	 Thermoforming 	
Processing	=			
Dallana Cana	Profile Extrusion	Casting		
Delivery form	• Pellets			
Special characteristics	Heat stabilised or stable			
to heat				
Regional Availability • North America • Europe	 North America 	 Asia Pacific 	 Near East/Africa 	
	 South and Central America 	 Global 		

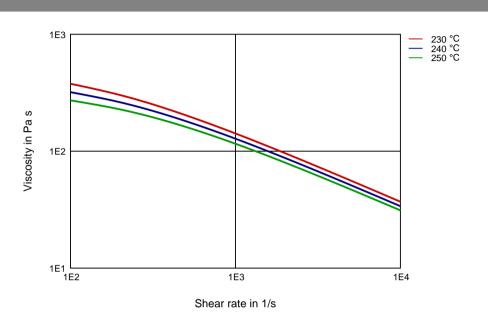
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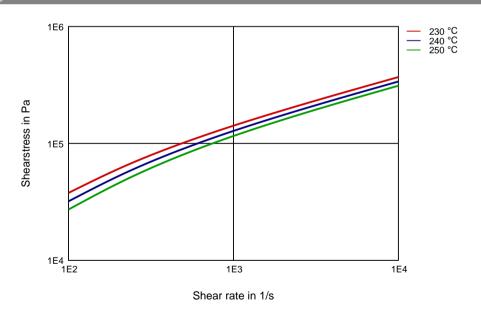
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Diagrams



Shearstress-shear rate

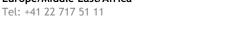


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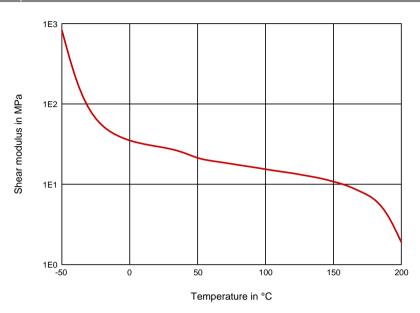
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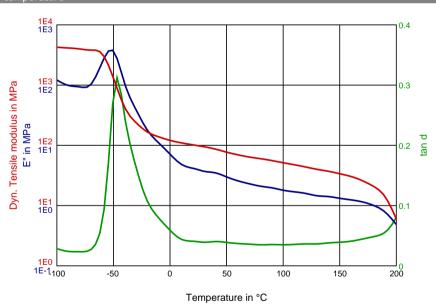




Dynamic Shear modulus-temperature



Dynamic Tensile modulus-temperature



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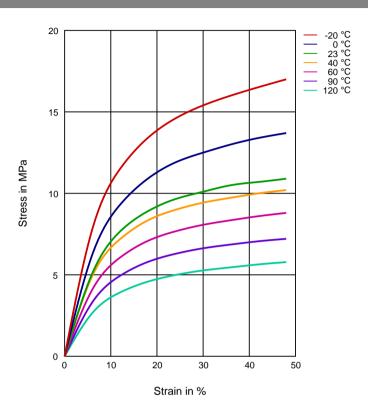
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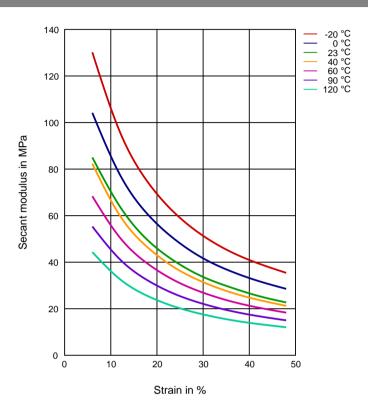
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Toll-Free (USA): 800 441-0575

Asia Pacific Europe/Middle East/Africa Tel: +81 3 5521 8600



Secant modulus-strain



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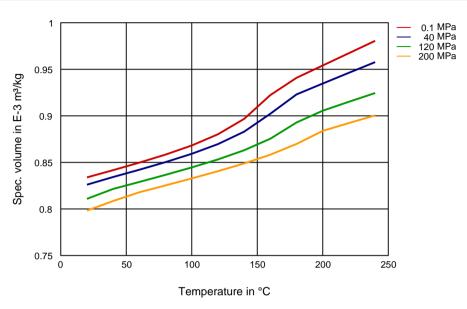
North America

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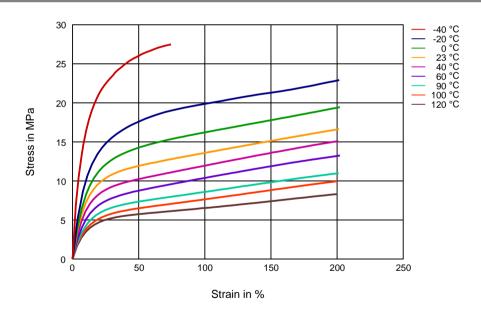
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Specific volume-temperature (pvT)



Stress-Strain (TPE)



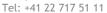
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Chemical Media Resistance

Acids

Acetic Acid (5% by mass) (23°C)

Citric Acid solution (10% by mass) (23°C)

Lactic Acid (10% by mass) (23°C)

Hydrochloric Acid (36% by mass) (23°C)

Sulfuric Acid (5% by mass) (23°C)

Nitric Acid (40% by mass) (23°C)

Sulfuric Acid (38% by mass) (23°C)

Chromic Acid solution (40% by mass) (23°C)

Base:

Sodium Hydroxide solution (35% by mass) (23°C)

Sodium Hydroxide solution (1% by mass) (23°C)

Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

✓ Isopropyl alcohol (23°C)

✓ Methanol (23°C)

Ethanol (23°C)

Hydrocarbons

√ n-Hexane (23°C)

√ Toluene (23°C)

√ iso-Octane (23°C)

Ketones

X Acetone (23°C)

Ethers

X Diethyl ether (23°C)

Mineral oils

SAE 10W40 multigrade motor oil (23°C)

SAE 10W40 multigrade motor oil (130°C)

SAE 80/90 hypoid-gear oil (130°C)

Insulating Oil (23°C)

Motor oil OS206 304 Ref.Eng.Oil, ISP (135°C)

Automatic hypoid-gear oil Shell Donax TX (135°C)

Hydraulic oil Pentosin CHF 202 (125°C)

Standard Fuels

ISO 1817 Liquid 1 - E5 (60°C)

ISO 1817 Liquid 2 - M15E4 (60°C)

ISO 1817 Liquid 3 - M3E7 (60°C)

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ISO 1817 Liquid 4 - M15 (60°C)

Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)

Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)

Diesel fuel (pref. ISO 1817 Liquid F) (23°C)

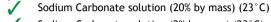
Diesel fuel (pref. ISO 1817 Liquid F) (90°C)

Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

Sodium Chloride solution (10% by mass) (23°C)



Sodium Hypochlorite solution (10% by mass) (23°C)



Sodium Carbonate solution (2% by mass) (23°C)



Zinc Chloride solution (50% by mass) (23°C)

Other

Ethyl Acetate (23°C)



Hydrogen peroxide (23°C)



DOT No. 4 Brake fluid (130°C)



Ethylene Glycol (50% by mass) in water (108°C)



1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)



50% Oleic acid + 50% Olive Oil (23°C)



Water (23°C)



Water (90°C)



Phenol solution (5% by mass) (23°C)

Symbols used:

✓ possibly resistant

Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).



not recommended - see explanation

Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc. ISO Mechanical properties measured at 4mm (Hytrel® measured at 2 mm), IEC Electrical properties measured at 2mm, all ASTM properties measured at 3.2mm, and test temperatures are 23°C unless otherwise stated.

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